MAB ROTOVEYOR



MAB ROTOVEYOR* IS A NEW CONVEYING SYSTEM FOR PNEUMATIC CONVEYING IN **DENSE PHASE AND LOW VELOCITY OF PLASTIC PELLETS AND POWDERS.** IT IS PARTICULARLY ECONOMICAL OWING TO THE REDUCED AIR-CONSUMPTION.



- Low speed dense-phase system
- No generation of dust and streamers

RECOMMENDED FOR PLASTIC **PELLETS:**

- Polyester
- Nylon
- Polyethylene
- Polypropylene
- Polystyrene
- ABS, PVC, ...

APPLICATIONS:

- Conveying to silos
- Container unloading
- Big-Bags emptying
- Filling tanker-trucks and hopper-cars
- Feeding extruders
- Feeding continuous dryers
- Conveying in closed loop with Nitrogen and with multiple units connected to one conveying pipe

MAB Rotoveyor RTV 400 Flow of polyester pellets 45 t/hr, distance ~160 m

TECHNICAL FEATURES:

up to 80 tons/hr Flow-rates: up to 700 meters very low Distances:

Air consumption: very low - Conveying pressure: 0,8...3 bar-g - Low conveying speed: 1...6,0 m/sec

- Continuous flow of the product

*ROTOVEYOR is Registered Trade Mark and exclusive property of MAB – Switzerland.



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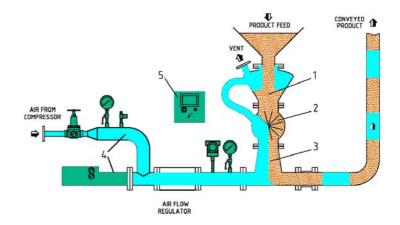
MAB ROTOVEYOR is a **dense phase**, **low velocity** pneumatic conveying system recommended for high flow-rates.

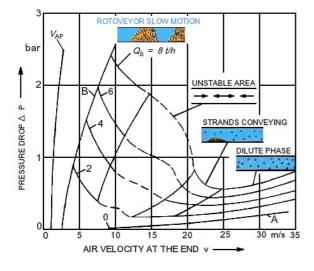
The product is fed into the conveying pipes at high pressure through a special MAB rotary valve, designed for this purpose.

The conveying air can be fed either from a dedicated compressor or from the plant's net.

A special air regulating system is provided by MAB according to the different air-supply situations. The product flow is easily adjusted by means of a variable speed controller applied to the rotary valve.

- 1. Feeding hopper with vent
- 2. Special MAB high pressure rotary valve
- 3. Injection system
- 4. Air regulation system (for pressure and flow-rate) symbolic
- 5. Control panel (PLC)





MAB ROTOVEYOR operates in the area of the "**PLUG FLOW**" shown in the diagram on the left. The condition is very advantageous from the standpoint of minimizing energy consumption and preserving product quality.

ADVANTAGES OF ROTOVEYOR:

- Low speed: 1...6 m/sec
- Low energy consumption
- High efficiency
- High flow-rates
- Continuous feed of pellets
- Small size conveying pipes
- Package unit

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Rotary valve VRP-HP for PTA conveying system: 40 t/hr - 150 m



Rotary valve VRP-HP for PTA conveying system: 15 t/hr - 160 m



MAB high temperature rotary valves for PET chips at 210° C in SSP plant. Flow rate 18 t/hr - 500 t/day.



Rotoveyor for PET chips - Flow rate 45 t/hr - 160 m

MORE INFORMATION AVAILABLE UPON REQUEST, PLEASE ASK FOR THE COMPLETE BROCHURE



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